

## Conductors

### C 1075 S / SD

#### Silver Conductor Paste

##### Description:

C 1075 S / SD are low cost, oxide-bond pure Ag conductor materials. They offer cost savings over standard Ag / Pd formulations, while maintaining the advantages of leach resistance and aged adhesion. C 1075 S is for use on alumina, and C 1075 SD is for use in multilayer applications, in combination with the dielectric IP 9117 series. Resulting films are dense and uniform. These pastes offer the best characteristics of a fritless material, together with the advantages of a mixed-bond system.

- Excellent solderability and leach resistance
- Solderable on alumina and dielectric IP 9117 series
- Compatible with HERAEUS resistors
- Good initial and aged adhesion, even after multiple firings
- Inner layer for multilayer applications
- Outstanding conductivity

##### Processing:

1. Spatulate well prior to processing. When stored in a fridge: The paste should have acquired room temperature before being opened, to avoid condensation.
2. Print through a 200 – 325 mesh stainless steel screen. Total thickness: 50 – 110 µm
3. Level at room temperature for 5 – 10 minutes.
4. Dry at 150°C for 10 – 20 minutes.
5. Fire at 850°C (peak) for 10 minutes, and with a total firing cycle time of c. 30 – 60 minutes.

**Thinner:** HVS 100

##### Properties (Pastes):

Viscosity:	30 – 50 Pas (25°C, D = 100 s <sup>-1</sup> )
Solids:	81.5 % +/- 1.0 %
Printing Speed:	Up to 20 cm / s
Coverage:	c. 80 cm <sup>2</sup> / g (FFT: 12 µm)
Shelf Life:	6 months, with correct storage (2 to 23°C, in a cool, dry, dark place, and with the container tightly shut).

##### Properties (Fired) <sup>1</sup>:

Fired Film Thickness <sup>2</sup> :	C 1075 S	13 – 16 µm
	C 1075 SD	12.5 – 15.5 µm
Line Definition:	≥ 125 µm	
Resistivity <sup>2</sup> :	≤ 2.2 mΩ / □ (FFT: 12 µm)	
Solderability: (62Sn / 36Pb / 2Ag)	Good = ≥ 95% (235°C, 5s dip) (assessment acc. DIN 41850-2E)	
Adhesion: (62Sn / 36Pb / 2Ag)		
Initial:	C 1075 S	≥ 22 N
	C 1075 SD	≥ 20 N
Aged: (48 hrs, 150°C)	C 1075 S	≥ 20 N
	C 1075 SD	≥ 18 N
Leach Resistance: (62Sn / 36Pb / 2Ag)	≥ 4 dips (235°C, 10s each)	
<b>Compatibility:</b>		
Dielectrics:	IP 9117 series	
Resistors:	R 8900 / D / E / ED series. R 400 H / L series	

1 Typical property based on laboratory test methods. For optimum results all materials should be fired in a profiled furnace supplied with dried, hydrocarbon-free and other contaminant-free air (PP-1).

2 Measured after printing with a 200 mesh steel screen; screen thickness and emulsion thickness combined was c. 100 µm, and the resultant printed track was 500 µm wide.

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The descriptions and engineering data shown here have been compiled by Heraeus using commonly-accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for a particular application.

Europe [TH]  
W.C. Heraeus GmbH  
Thick Film Materials Division  
Heraeusstr. 12 – 14  
63450 Hanau  
Germany  
Tel: +49 (6181) 35 – 5466  
E-Mail: [th-info@heraeus.com](mailto:th-info@heraeus.com)  
Internet: [www.heraeus-th.com](http://www.heraeus-th.com)

North America  
Heraeus Incorporated  
Thick Film Materials Division  
24 Union Hill Road  
W. Conshohocken, PA 19428  
USA  
Tel: +1 (610) 825 – 6050  
E-Mail: [techservice.hcd@heraeus.com](mailto:techservice.hcd@heraeus.com)  
Internet: [www.thickfilm.net](http://www.thickfilm.net)

Asia [TH]  
Heraeus Materials Technology Shanghai Ltd.  
No. 1 Guang Zhong Road  
Zhuanquiao Town, Minhang District  
201108 Shanghai  
People's Republic of China  
Tel: +86 (21) -33575473  
E-Mail: [th.hmts@heraeus.com](mailto:th.hmts@heraeus.com)  
Internet: [www.heraeus-th.com](http://www.heraeus-th.com)